



## Efficient diastereoselective synthesis of *anti*- $\alpha$ -bromo- $\beta$ -hydroxyketones

Herbert C. Brown,\* Mu-Fa Zou and P. Veeraraghavan Ramachandran \*

H. C. Brown and R. B. Wetherill Laboratories of Chemistry, Purdue University, West Lafayette, Indiana 47907-1393, USA

Received 22 June 1999; revised 24 August 1999; accepted 25 August 1999

### Abstract

*anti*- $\alpha$ -Bromo- $\beta$ -hydroxyketones were synthesized in high diastereoselectivity via the enolboration of a representative series of bromomethylketones using dicyclohexylboron chloride, followed by aldolization with aldehydes. © 1999 Elsevier Science Ltd. All rights reserved.

**Keywords:** diastereoselective;  $\alpha$ -halo ketones; enolboration; aldol reaction.

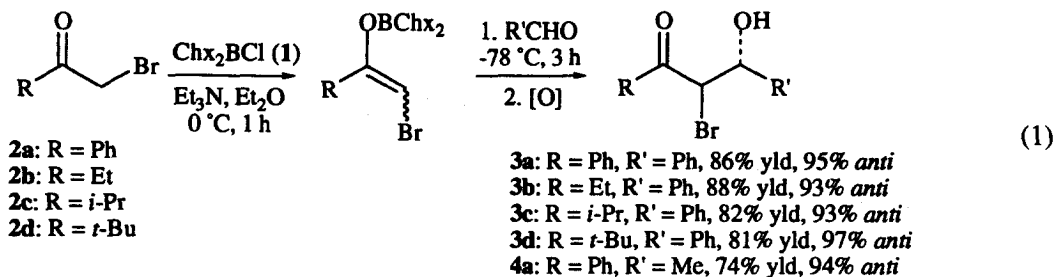
Diastereoselective synthesis of conformationally nonrigid systems, especially in those C–C bond forming reactions such as aldol additions, has become highly sophisticated in recent years.<sup>1</sup> Since the pioneering report by Mukaiyama and Inoue,<sup>2</sup> diastereo- and enantioselective crossed aldol reactions via boron enolates have been well studied by several groups and applied in several syntheses.<sup>1</sup>

Enolization–aldolization of  $\alpha$ -haloketones is an excellent route for the synthesis of  $\alpha$ -halo- $\beta$ -hydroxyketones, which can be used as precursors for the synthesis of useful intermediates, such as  $\alpha$ -epoxyketones,<sup>3</sup>  $\alpha$ -bromoenones,<sup>4</sup> and  $\alpha$ -ynones.<sup>4</sup> These intermediates have found several applications in organic syntheses. Mukaiyama and co-workers reported the synthesis of  $\alpha$ -halo- $\beta$ -hydroxyketones via tin enolates.<sup>3</sup> Shibasaki and co-workers reported cross aldol reactions of  $\alpha$ -bromoketones with stoichiometric Zr(*O*-*t*-Bu)<sub>4</sub><sup>5</sup> as well as catalytic Sm(HMDS)<sub>3</sub>.<sup>6</sup> Shibasaki reported that *n*-Bu<sub>2</sub>BOTf gave unsatisfactory results for the enolboration–aldolization of 1-bromo-2-heptanone.<sup>5</sup> As part of our ongoing projects in enolboration–aldolization,<sup>7</sup> we undertook to study the enolboration of  $\alpha$ -bromoketones. Our successful results with dicyclohexylboron chloride (Chx<sub>2</sub>BCl, **1**) are presented below.

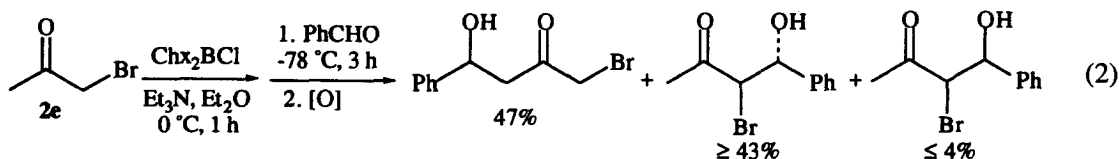
Enolboration of 2-bromoacetophenone (**2a**) with 1.1 equiv. of **1** in the presence of triethylamine in Et<sub>2</sub>O at 0°C formed the enolborinate as indicated by the <sup>11</sup>B NMR spectrum ( $\delta$  53 ppm). The by-product Et<sub>3</sub>N·HCl was removed by filtration and the enolborinate was treated with benzaldehyde at –78°C for 3 h to form the boron aldolate. Subsequent work up with MeOH/H<sub>2</sub>O<sub>2</sub> provided an 86% yield of the crude product **3a**, the <sup>1</sup>H NMR spectrum of which revealed an *anti*:*syn* ratio of 95:5 (Eq. 1). Purification by flash column chromatography on silica gel yielded the pure product. The observed diastereoselectivity is

\* Corresponding authors.

not surprising considering the fact that **1** is an *E*-selective enolizing agent.<sup>7</sup> In fact, the selectivity is better than that realized for the enolboration–aldolization of 3-pentanone with this reagent.<sup>7</sup> The generality of this reaction was demonstrated by enolizing a series of  $\alpha$ -bromomethyl ketones, such as 1-bromo-2-butanone (**2b**), 1-bromo-3-methyl-2-butanone (**2c**), and 1-bromo-3,3-dimethyl-2-butanone (**2d**). In all of these cases, we obtained the *anti*-products in  $\geq 93\%$  stereoselectivity. The enolboration of **2d** was slow at 0°C, but was complete in 2 h at room temperature (rt).



It is noteworthy that the enolboration of 1-bromo-2-butanone is very regioselective. We obtained none of the product resulting from the enolboration on the ethyl side of the ketone. However, when bromoacetone (**2e**) was enolized with reagent **1**, we obtained a 1:1 mixture of aldol products resulting from the enolization of the methyl and bromomethyl groups. In this case also, the  $\alpha$ -bromo- $\beta$ -hydroxyketone obtained revealed an *anti*:*syn* ratio of 91:9 (Eq. 2).



In conclusion, we have achieved the diastereoselective enolboration–aldolization of  $\alpha$ -bromomethyl ketones with dicyclohexylboron chloride. The aldol products can be readily converted to  $\alpha$ -epoxyketones.<sup>3</sup>

A typical experimental procedure is as follows: All operations were carried out under a nitrogen atmosphere. The  $\alpha$ -bromomethylketone (5.0 mmol) was added, dropwise, at 0°C, to a solution of **1** (1.69 g, 5.5 mmol) and Et<sub>3</sub>N (0.55 g, 5.5 mmol) in Et<sub>2</sub>O (8 mL). The enolboronate was formed instantly with the concurrent formation of solid Et<sub>3</sub>N·HCl. The mixture was stirred for an additional hour (2 h at rt for **2d**) and the Et<sub>3</sub>N·HCl was removed by filtration. The filtrate was cooled to –78°C, the aldehyde (5.0 mmol) was added, and the mixture was stirred for 3 h. Methanol (5 mL) was then added, followed by the addition of H<sub>2</sub>O<sub>2</sub> (30%, 2 mL). The mixture was warmed to rt and stirred for 3 h. Water (20 mL) was added and the organics were extracted with Et<sub>2</sub>O (3×20 mL), washed with brine, and dried over MgSO<sub>4</sub>. Removal of solvents provided the crude product which was purified by flash column chromatography over silica gel (hexanes:EtOAc, 8:2).

## Acknowledgements

Financial assistance from the Purdue Borane Research Fund is gratefully acknowledged.

## References

1. Mukaiyama, T.; Shiina, I.; Iwadre, H.; Saitoh, M.; Nishimura, T.; Ohkawa, N.; Sakoh, H.; Nishimura, K.; Tani, Y.; Hasegawa, M.; Yamada, K.; Saitoh, K. *Chem. Eur. J.* **1999**, *5*, 121.
2. Mukaiyama, T.; Inoue, T. *Chem. Lett.* **1976**, 559.
3. Mukaiyama, T.; Haga, T.; Iwasawa, N. *Chem. Lett.* **1982**, 1601.
4. Takahashi, A.; Shibasaki, M. *J. Org. Chem.* **1988**, *53*, 1227.
5. Sasai, H.; Kirio, Y.; Shibasaki, M. *J. Org. Chem.* **1990**, *55*, 5306.
6. Sasai, H.; Arai, S.; Shibasaki, M. *J. Org. Chem.* **1994**, *59*, 2661.
7. Brown, H. C.; Dhar, R. K.; Bakshi, R. K.; Pandiarajan, P. K.; Singaram, B. *J. Am. Chem. Soc.* **1989**, *111*, 3411.